

Welding electrode – ESAB OK 48.15

Basic E7018 electrode with high strength and low hydrogen content. Provides stable welds in all welding positions and is particularly well suited for vertical up welding.

ESAB OK 48.15 is a basic allcurrent welding electrode developed for structural welding applications with high demands on strength and reliability. The electrode delivers excellent weld quality, low hydrogen content (<5 ml/100 g) and good mechanical properties, including at low temperatures. It is suitable for both AC and DC current and can be used for welding galvanized steel.



Technical Data:

- Classification: AWS A5.1 E7018 / EN ISO 2560A E 42 4 B 32 H5
- Current: AC, DC+ / DC-
- Current range: 75–110 A
- Arc voltage: 23 V
- Efficiency: 64 %
- Deposition rate: 1.0 kg/h
- Minimum AC OCV: 65 V

Type	OK 48.15
Brand	ESAB
HS code	83111000
COO	CHN
Master packaging (pcs)	0



Read more about the product here:

<https://john-dahle.no/product?number=1151413VM>