

Rev.: 2003-11-21



## **SAILOR'S TONGS - STGS**

These sailor tongs are available in two different models: STGS 04/04,5 and STGS 05/06. The tong is intended to swage aluminium and copper clamps and the pressing is done in sections along the entire clamp length. It can be used by favour for pressing in space with difficult access.

## **OPERATION INSTRUCTION - SAILOR'S TONGS**

This sailor tong is intended for wire rope aluminium or copper ferrules No 04/04,5 or 05/06. For choosing ferrules and for further instructions, please use our instruction "GENERAL FERRULE SECURING INSTRUCTIONS".

The tools are to be mounted so that the marking is visible on the front side of the tongs, i.e. the side where the adjustment instructions are written.

The pressing is done in sections along the whole ferrule.

## When pressing, please observe:

- -start pressing in the middle or at one outer edge of the ferrule. Be sure that the whole ferrule is pressed (when pressing the smallest dimensions only one pressing is necessary).
- -the tongs must be held perpendicular to the ferrule, otherwise an insufficient pressing will be the result.
- -make sure that the tools meet during pressing to achieve the proper dimension after pressing.

## **TECHNICAL DATA**

Sailor's Tongs Article No:	STGS 04/04,5	STGS 05/06
For wire rope ferrule type: T / TCU	No. 4-4,5	No. 5-6
Weight	3,0 kg	3,0 kg
Length	3,0 kg 660 mm	660 mm